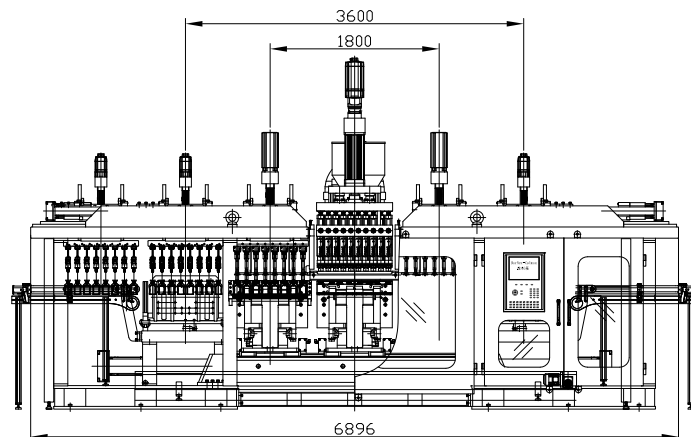
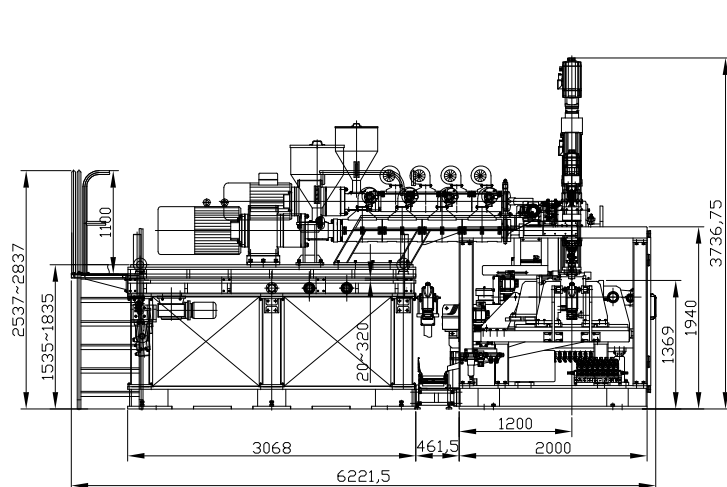
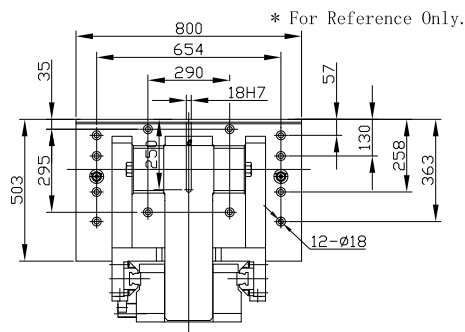
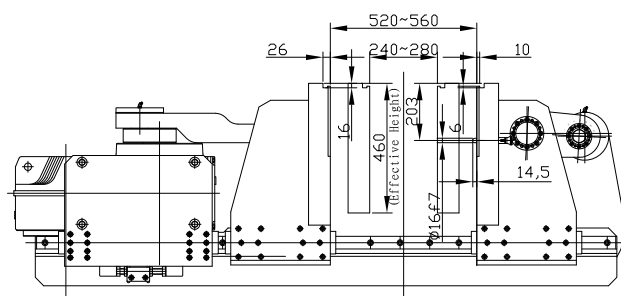


AE-900-TS

Long Stroke Double Station Full Electric Blow Molding Machine



Akei Model	AE-900-TS					
Model Specification	Unit	Parameter				Remark
Screw Diameter	mm	90/70				Twin Screw
Screw Ratio(L/D)	L/D	24:1				
Extruder Speed (50 Hz)	rpm	78/58				
Extrusion Volume (PE)	kg/h	200/85				
VFD Controlled Motor	kW	55/30				parallel axis motor is available
Extruder Heating	Zone	4×2				
Heat Section Voltage(PE)	kW	16/14.4				
Clamp Stroke	mm	140X2				
Carriage Stroke	mm	900				
Clamp Force(160bar)	t	30				
Dry Cycle	s	—				
Clamping Servo Motor	kW	18.8×2				
Carriage Cylinder	kW	34.2×2				
Auto Deflash Cylinder	kW	2.73×4				
Cold Cutter Cylinder	kW	1.76				
Head Bobbing Cylinder	kW	4.87				
Secondary Cooling Station Stroke Cylinder	kW	10.8×2				
Secondary Cooling Station Cylinder	kW	7.54×2				
Blow Pin Station Cylinder	kW	3.3×2				
Parison Cylinder	kW	9.58				
Head Configuration	Cavity	3	4	8	10	
Die Head Heating	Zone	19	12	56	14	
Heat Section Voltage(PE)	kW	42.8	39.8	31.7	35.7	
Die Head Center Distance	mm	270	200	100	80	
Total Installed Power	kW	329.15	326.15	317.95	321.95	
Maximum Product Volume	L	4				
Water Consumption	m ³ /h	6~8				
Compressed Air Consumption(7~9BAR)	m ³ /min	3.5~4.5				
Net Weight (Approx.)	t	34				
Gross Weight (Approx.)	t	36				



* For Reference Only.

These specifications are for reference only. Akei reserves the rights to any modifications.

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