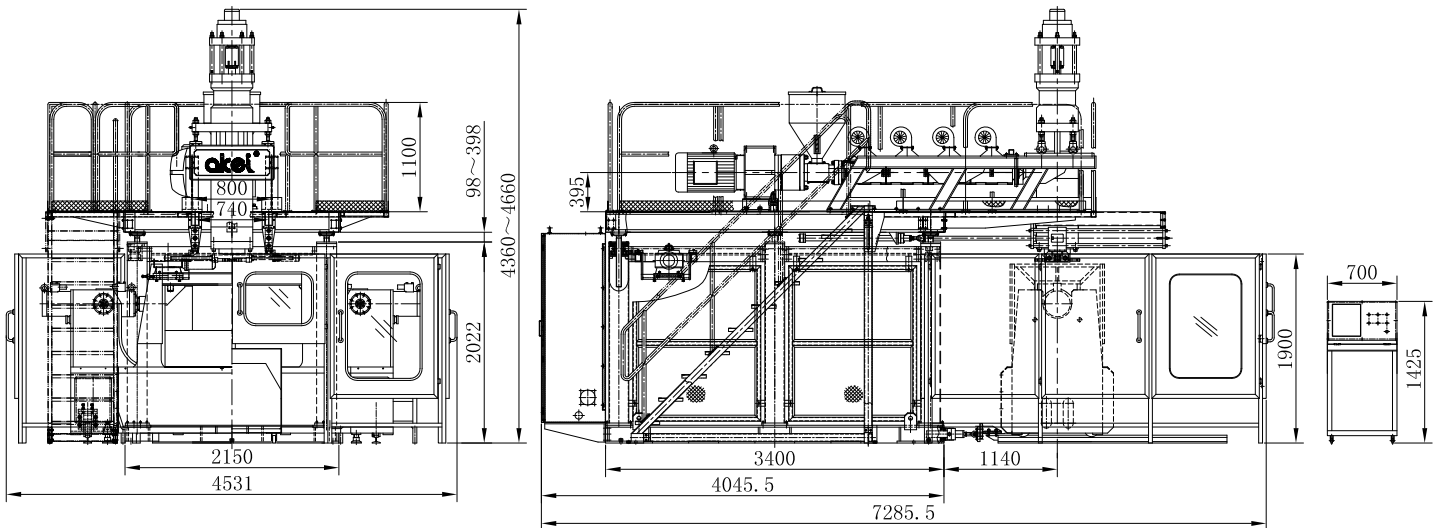
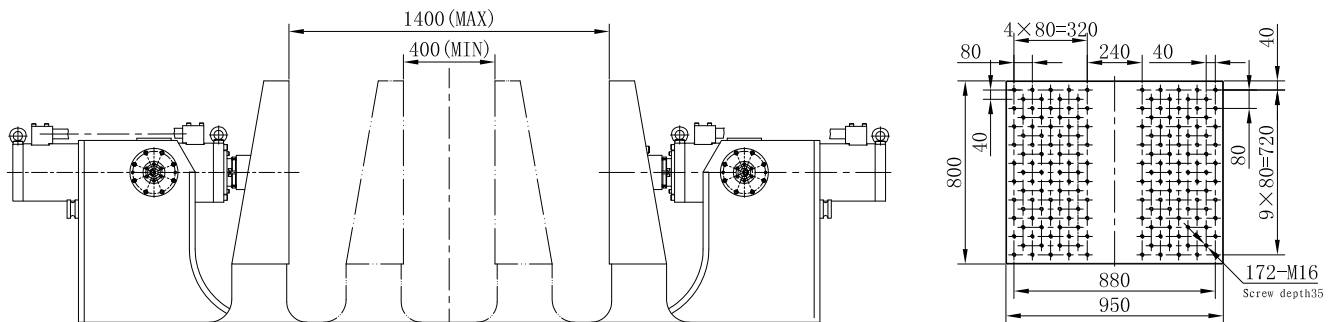


Accumulator Head AK-90HA (Servo Motor System)



Model Specification	Unit	Parameter	Remark
Screw Diameter	mm	90	
Screw Ratio(L/D)	L/D	24:1	
Extruder Speed (50 Hz)	rpm	78	
Extrusion Volume(PE)	kg/h	220	
VFD Controlled Motor	kW	55	parallel axis motor is available
Extruder Heating	Zone (s)	4	
Heat Section Voltage(PE)	kW	16	
Clamp Stroke	mm	500×2	
Clamp Force(160bar)	t	40	
Dry Cycle	sec(s)	—	
Servo Electric Motor/ Inner Gear Pump	kW	56	
Platform Lifting Motor	kW	1.5	
Cooling Motor	kW	4	
Parison Thickness Control	Point (s)	100	
Hydraulic Servo Motor	kW	15	
Die Head Heating	Zone (s)	5	
Heat Section Voltage(PE)	kW	28.3	
Accumulating Volume(MAX)	L	6.7	
Product Maximum Volume	L	50	
Total Installed Power	kW	174.3	
Water Consumption	m ³ /h	4~6	
Compressed Air Consumption(7~9BAR)	m ³ /min	2~3	
Net Weight(Approx.)	t	16.5	
Gross Weight(Approx.)	t	19	

* For Reference Only.



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