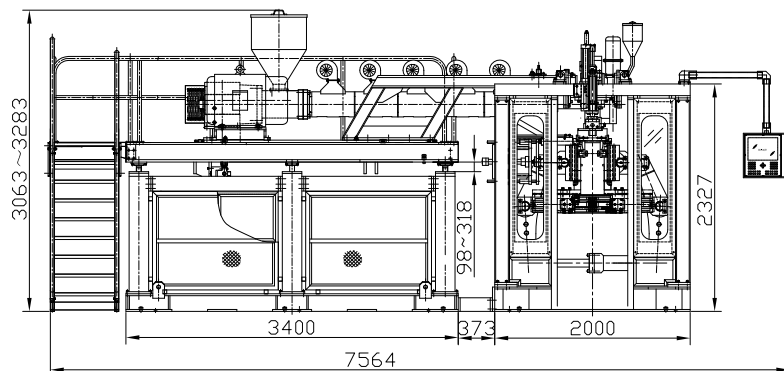
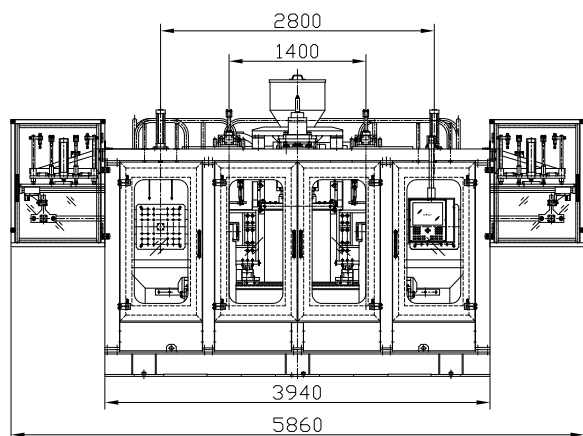
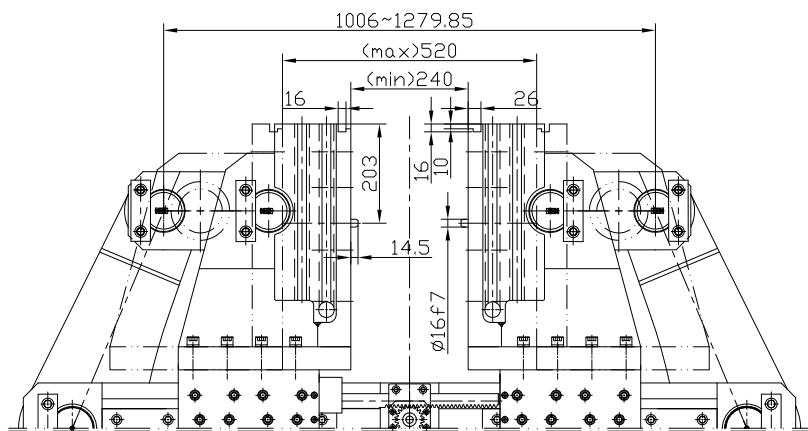


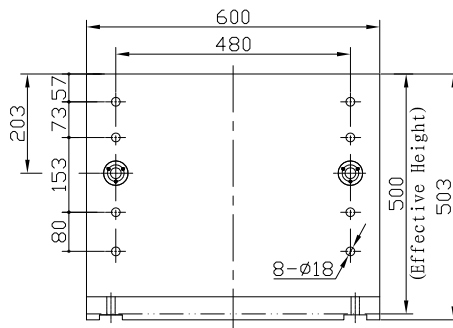
LINEAR SERIES LIN-100-TS (Variable Vane Pump System)



Akei Model	LIN-100-TS					
Model Specification	Unit	Parameter				Remark
Screw Diameter	mm	100				upgradable or multi-layer co-extrusion
Screw Ratio(L/D)	L/D	26:1				
Extruder Speed (50 Hz)	rpm	67				
Extrusion Volume(PE)	kg/h	260				
VFD Controlled Motor	kW	75				parallel axis motor is available
Extruder Heating	Zone(S)	5				
Heat Section Voltage(PE)	kW	25				
Clamp Stroke	mm	140x2				
Carriage Stroke	mm	700				
Clamp Force(160bar)	t	19. 6				
Dry Cycle	sec(S)	4				
Hydraulic Motor	kW	55				
Parison Thickness Control	Point (S)	100				
Cooling Motor	kW	4				
Head Configuration	Cavity	Double	Three	Four	Six	
Die Head Heating	Zone(S)	7		15	24	
Heat Section Voltage(PE)	kW	26. 1		33. 42	40. 4	
Die Head Center Distance	mm	250	200	180	120	
Total Installed Power	kW	185. 1		192. 42	199. 4	
Water Consumption	m ³ /h	6~8				
Compressed Air Consumption(7~9BAR)	m ³ /min	2~3				
Net Weight(Approx.)	t	22				
Gross Weight(Approx.)	t	25				



* For Reference Only.



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