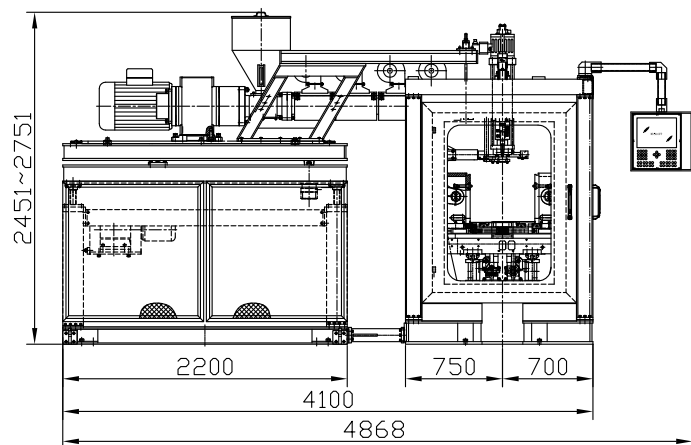
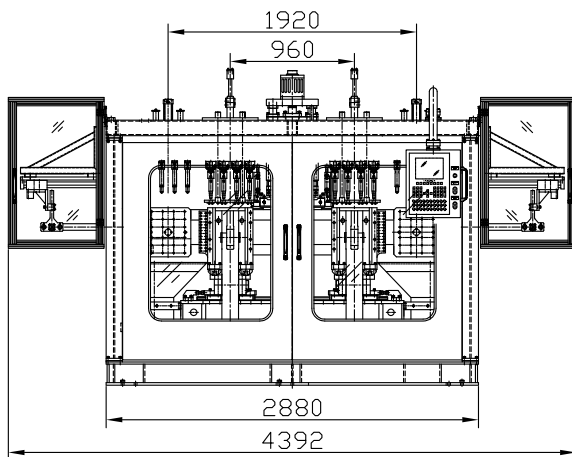
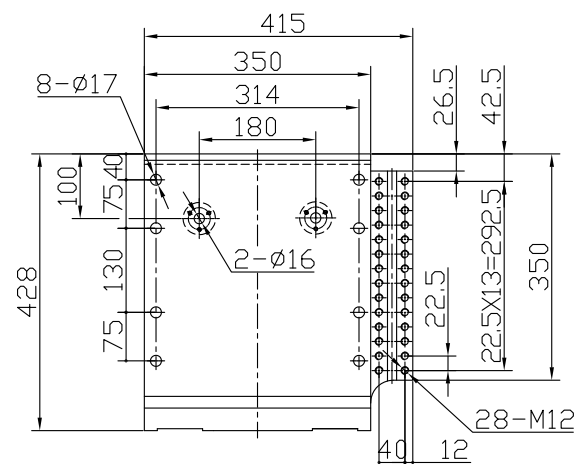
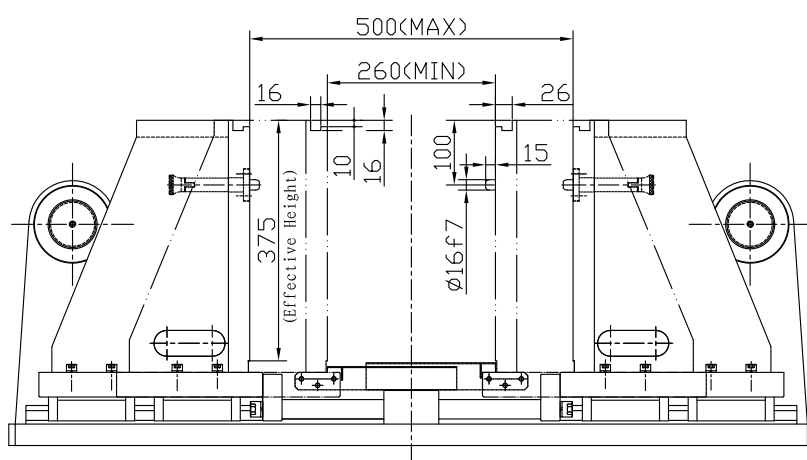


LIN-70-TS (Variable Vane Pump & Proportional Valves)
LIN-70A-TS (Vane Pump)



Model Specification	Unit	Parameter						Remark
Screw Diameter	mm	70						
Screw Ratio(L/D)	L/D	24:1						
Extruder Speed (50 Hz)	rpm	58						upgradable extrusion system
Extrusion Volume(PE)	kg/h	90						multi-layer co-extrusion is available
VFD Controlled Motor	kW	30						parallel axis motor is available
Extruder Heating	段	4						
Heat Section Voltage(PE)	kW	14						
Clamp Stroke	mm	120X2						
Clamp Force(160bar)	t	12. 5						
Carriage Stroke	mm	480						
Dry Cycle	s	3. 2/4						
Hydraulic Motor	kW	22						
Parison Thickness Control	Point (s)	100						
Head Configuration	Cavity	Single	Double	Three	Four	Six		
Die Head Heating	Zone (s)	2	4	6	7	14		
Heat Section Voltage(PE)	kW	9. 5	13. 64	12. 15	11. 8	14. 4		
Die Head Center Distance	mm	—	180	120	100	65		
Total Installed Power	kW	75. 5	80. 04	78. 15	78. 2	80. 8		
Water Consumption	m ³ /h	4~6						
Compressed Air Consumption(7~9BAR)	m ³ /min	2~2. 5						
Net Weight (Approx.)	t	13						
Gross Weight (Approx.)	t	15						

* For Reference Only.



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