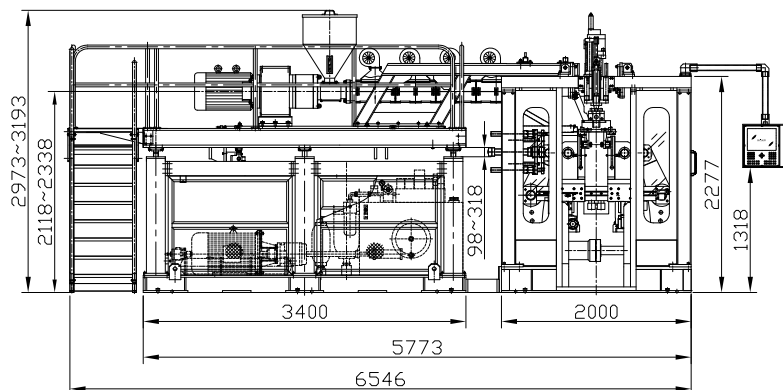
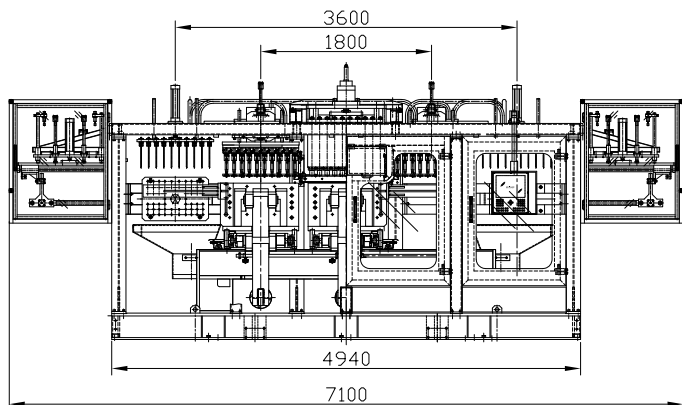
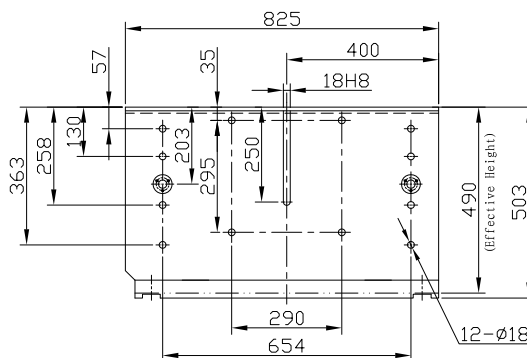
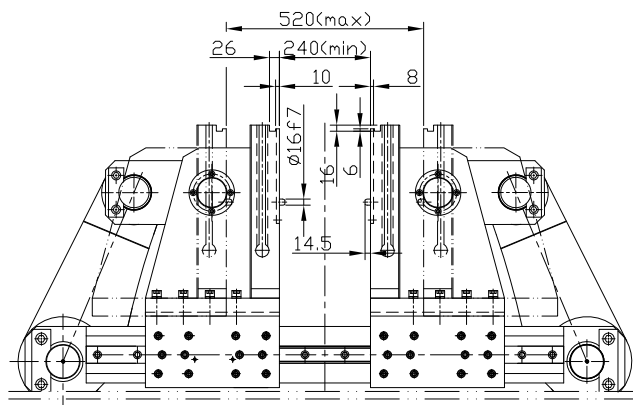


LINEAR SERIES LIN-90 II-TS (Variable Vane Pump System)



Akei Model	LIN-90 II -TS				
Model Specification	Unit	Parameter			Remark
Screw Diameter	mm	90×2			upgradable or multi-layer co-extrusion
Screw Ratio(L/D)	L/D	24:1			
Extruder Speed (50 Hz)	rpm	78			
Extrusion Volume (PE)	kg/h	220×2			parallel axis motor is available
VFD Controlled Motor	kW	55×2			
Extruder Heating	Zone (s)	4×2			
Heat Section Voltage (PE)	kW	16×2			
Clamp Stroke	mm	140×2			
Carriage Stroke	mm	900			
Clamp Force (160bar)	t	32			
Dry Cycle	sec (s)	5			
Hydraulic Servo Motor	kW	55			
Parison Thickness Control	Point (s)	100			
Cooling Motor	kW	4			
Head Configuration	Cavity	Three	Four	Eight	Ten
Die Head Heating	Zone (s)	19	12	26	14
Heat Section Voltage (PE)	kW	42. 8	39. 8	33. 9	35. 7
Die Head Center Distance	mm	270	200	100	80
Total Installed Power	kW	243. 8	240. 8	234. 9	236. 7
Water Consumption	m³/h	6～8			
Compressed Air Consumption (7～9BAR)	m³/min	2～3			
Net Weight (Approx.)	t	24			
Gross Weight (Approx.)	t	28			

* For Reference Only.



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